



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3204-7**

**Job Sheet 171938**



**Part No:** D3204-7

**Job Qty:** 25 ea

**Part Name:** Bushing



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/9/18

**Job Tracking No:**

**Due Date:** 2/12/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV A1 IPP: B 04.06.09 Change Step 6; remove Steps 7 & 8 KJ/RF

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 25 Ea  |            | 2/10/18  | 0.00      | 0.00    | Start Up Machining-2  | 9 Mon L   | J.B - 18-02-20 |
| 100   | Hardinge           | 25 pcs |            | 2/12/18  | 0.00      | 1.85    | Hardinge              | 9 Mon L   | J.B - 18-02-20 |
| 120   | QC                 | 25 pcs |            | 2/12/18  | 0.00      | 0.00    | QC8                   |           | On 2/18/2020   |
| 130   | Packaging          | 25 pcs |            | 2/12/18  | 0.00      | 0.00    | Packaging3-1          |           |                |
| 140   | QC21-SA            | 25 Ea  |            | 2/12/18  | 0.00      | 0.00    | QC21                  |           |                |

Part Op 100 - 1-Turn D3204-7 bushing as per Folio FA355 and Dwg D3204  
Descriptions: 130 - LOCATION : GA

FEB 22 2018

### Job BOM

| Part / Item | Component Name       | Quantity            | Operation             | Container |
|-------------|----------------------|---------------------|-----------------------|-----------|
| M303R0.500  | 303 Round Bar 0.500" | .8950 ft (.0358 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M303R0.500     | 1        | 65        | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance               | Limits           | Type | Special Comments |
|---------|-------------|--------------------------------|------------------|------|------------------|
| 1       | Bushing     | 0.063inches ± 0.010            | 0.073<br>0.053   |      |                  |
| 2       | Bushing     | 0.303inches ± 0.010            | 0.313<br>0.293   |      |                  |
| 3       | Bushing     | 0.030inches ± 0.010            | 0.040<br>0.020   |      |                  |
| 4       | Bushing     | 30.000Degrees ± 0.000          | 30.000<br>30.000 |      |                  |
| 5       | Bushing     | 0.500inches ± 0.005            | 0.505<br>0.495   |      |                  |
| 6       | Bushing     | 0.376inches ± 0.001<br>- 0.000 | 0.377<br>0.376   |      |                  |
| 7       | Bushing     | 0.257inches ± 0.005<br>- 0.000 | 0.262<br>0.257   |      |                  |

Plex 2/9/18 11:36 AM Dart.Gagnon.Michelle



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**Container No: S043798**



**Part: D3204-7**

**Job No: 171938**

**Serial No/Batch: S043798**

**Revision: D3204**

**Inspector:**

**Date: 02/20/18**